



## UNBLEACHED MINING SPEC BOILERSUIT



### Description

Dromex® J54, high visibility boilersuit, is a lightweight work garment, designed to provide the user with comfort, especially when working in hot and humid environments.

The Dromex® J54 boilersuit is approved to the latest SAN 434 and SANS 1387 specifications and has the SABS permit marking.

The 100% cotton satin weave finish, natural fibre construction makes this garment breathable and durable.

This garment consists of the following:

- Collared jacket with metal button closure and internal hanger loop.
- A concealed NG5 metal button closure.
- Two front side swing and slits, 2 breast pockets mitred with metal button closure and Dromex® sidewinder.
- One rear open pants pocket and a ruler pocket on left leg.
- Seams with triple needle topstitching for added durability.

- High visibility lime green silver reflective tape on arms, legs, breast and rear of boilersuit (30cm in length cross pattern).
- Inner elasticated waist for optimum fit and flexibility.

This garment is suitable for use in general work environments such as agriculture, mining, logistics, warehousing, maintenance and repairs.

### Special Instructions

None of the materials or processes used in the manufacture of these products are known to be harmful to the wearer. The manufacturer has examined under the system for ensuring quality of production by means of monitoring and inspection. These cotton garments are designed to accommodate the basic safety requirements and standards for Personal Protective Equipment. The information contained herein is intended to assist the wearer in the selection of personal protective equipment. Actual conditions of use cannot be directly simulated in a test environment therefore it is the responsibility of the end user and not the manufacturer or supplier to determine the garment suitability for the intended use. This garment should be thoroughly inspected before use to ensure no damage is present.

### Compliance & Conformity

- The J54 fabric is SANS 1387 approved (This part of SANS 1387 covers the definitions, basic requirements, requirements for packing, labelling, marking, and the inspection and testing of woven cotton and similar apparel fabrics that are suitable for use in the manufacture of clothing and covers 11 types of fabric, with reference to workwear of J54 - Jean material with a 2/1 twill weave, 220g/m2 minimum.
- Garments comply to the latest SANS 434 standard (This standard specifies requirements for the material, cut, make and trim of boilersuits, two-piece work wear suits, bib and brace overalls, coats and unlined jackets).

### This standard makes reference to the following relevant standards:

SANS 1362	Sewing threads.
SANS 1387-4 Part 4:	Cotton jean and drill fabrics.
SANS 1387-10 Part 10:	Pocketing.
SANS 1822	Slide fasteners.
SANS 5278	Sewing stitches per unit length.
SANS 10235	Fibre-content labelling of textiles and textile products.
SANS 50471	High-visibility warning clothing for professional use.

### Specifications

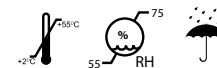
Style:	Long sleeve 1 piece boilersuit.
Fabric composition:	100% Cotton - Desized unbleached.
Mass:	230gsm.
Reflective:	50mm Lime silver reflective tape.

### Packaging, Storage & Obsolescence

Dromex DW-J54-ANGXX-B sizes 30 – 48 are packed in individual polybags and sold as 15 units.

Dromex DW-J54-ANGXX-B sizes 50 – 64 are packed in individual polybags and sold as 10 units.

If there is visible damage such as tears, it is recommended to replace the garment immediately.



### Cleaning & Maintenance

- The following suggestions will help keep your garment safe and neat:
- J54 garments can be cleaned by home cleaning or commercial laundering provided all the recommended conditions and settings are adhered to.
- If home procedures do not remove contaminants, then dry cleaning is recommended.
- Our recommended cleaning for these garments is as follows:

Pre-treat greasy stains and wash the garment in warm water with a light cleaning solvent.

Do not use Hypochlorite bleach or detergents containing Hypochlorite bleach.

Chlorine bleach may cause fading and reduce fabric strength.

Do not overload home laundry equipment.

Do not tumble dry garments.

Thoroughly rinse the garment to remove any wetting agents.

Do not hang in direct sun.

Sunlight can cause fading and reduce fabric strength.

When using commercial laundry aids, be sure to read and carefully follow the manufacturer's instructions.

Iron the garment on low heat.

Do not iron on reflective tape.



### Disposal

All industrial waste should be disposed of correctly according to local regulations and good disposal practice. Workwear should be disposed of considering the hazardous substances they were used for as well as the material they are made up of. Please consider recycling.

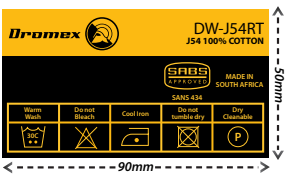
Sizes Available

30-64

Size designation	Nominal measurements of finished garment (cm)										Back Width
	Circumference of					Length of					
	Chest	Waist (Extended)	Seat	Plain & Runched Cuff (Extended)	Bottoms	Back Neck to Waist	Outside Leg	Inside Leg	Set-in sleeves and raglan sleeves		
									Long Sleeves	Short Sleeves	
77	94	80	92	27	42	48	102	78	47	13	36
82	99	85	97	27	44	49	104	79	47	13	38
87	104	90	102	27	46	50	106	80	48	13	40
92	109	95	107	28	48	51	108	81	48	14	42
97	114	100	112	28	50	52	110	82	49	14	44
102	119	105	117	28	50	52	110	82	49	14	46
107	124	110	122	29	50	54	111	82	50	15	48
112	129	115	127	29	50	55	111	82	50	15	50
117	134	120	132	29	51	56	111	81	51	15	52
122	139	125	137	30	51	57	111	81	51	16	54
127	144	130	142	30	51	57	111	80	52	16	56
132	149	135	147	30	51	57	111	80	52	16	58
137	154	140	152	31	52	57	112	80	53	17	60
142	159	145	157	31	52	58	112	80	53	17	62
147	164	150	162	31	52	58	113	80	54	17	64
152	169	155	167	32	52	58	113	80	54	18	66
157	174	160	172	32	52	58	113	80	54	18	68
162	179	165	177	33	52	59	114	80	54	18	69.5
167	184	170	182	33	52	59	114	80	54	18	71

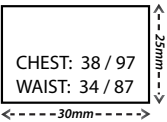
Marking/ Labels

DROMEX



Position:  
Neck (inside)

SIZE

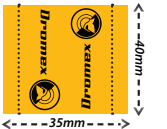


Position:  
Neck (Inside)

Disposal

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SIDEWINDER



Position:  
Left breast pocket

ORIGIN & YOM



Position:  
Neck (Inside)